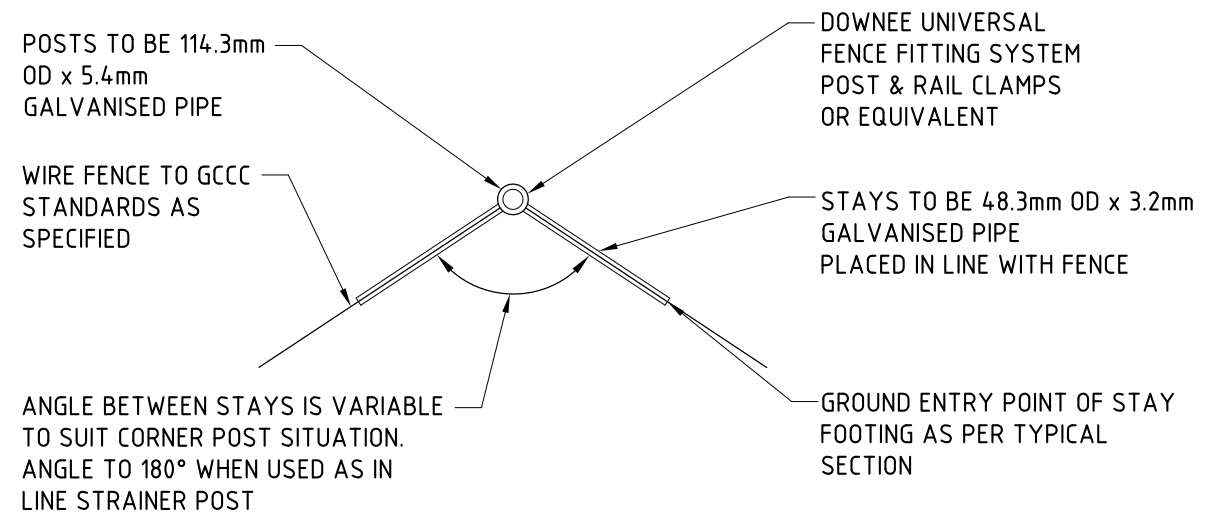


TYPICAL SECTION



TOP VIEW

NOTES:

- WORKMANSHIP & MATERIALS TO BE IN ACCORDANCE WITH AS2423, AS1725, AS4100 & OTHER RELEVANT AUSTRALIAN STANDARDS.
- THE PIPE STEEL TO BE GRADE 350, ALL OTHER STEEL INCLUDING FLATS & PLATE TO BE AT LEAST GRADE 250.
- WELDING & PREPARATION TO BE IN ACCORDANCE WITH AS1554.1 CATEGORY SP GRADE E48XX & AS4100.
- ALL WELDING TO BE 6mm CONTINUOUS FILLET WELD.
- ALL WELDS TO BE WELL CLEANED & PAINTED IN ACCORDANCE WITH AS2312.
- ALL POSTS TO BE SET VERTICALLY & ACCURATELY ALIGNED IN CONCRETE GRADE N25.
- ALL GALVANISING TO BE IN ACCORDANCE WITH AS4680.
- DIMENSIONS ARE IN MILLIMETRES UNLESS STATED OTHERWISE.

POST SPECIFICATION:

- GALVANISED STAR PICKET 1650mm LENGTH.
- IN SWAMP AFFECTED AREAS USE RECYCLED PLASTICS POSTS 100 DIA.



THIS DRAWING IS NOT TO BE AMENDED WITHOUT REFERENCE TO STANDARDS COMMITTEE				CONTROLLED DOCUMENT	DO NOT SCALE TAKE FIGURED DIMENSIONS ONLY
				DRAFTING BY TECHNICAL SERVICES BRANCH	
				PASSED - COORDINATOR OPEN SPACE ASSETS SIGNED: NAME: CAMERON TAYLOR DATE: 6/12/12	
				APPROVED - MANAGER PARKS & RECREATIONAL SERVICES SIGNED: NAME: RON JACOBS DATE: 6/12/12	
No.	AMENDMENT	APPROVED	DATE	ISSUED	

STANDARD DRAWING		MICROFILMED
STRAINER POST & CORNER POST		STANDARD DRAWING No. 13-05-603
		ISSUE 2013 EDITION