



NOTES:

ACCESS TO CONSTRUCTION AREA:
 ACCESS TO THE SITE MAY REQUIRE 4 WHEEL DRIVE VEHICLES ONLY. SOME SITES MAY REQUIRE THE NEED TO WALK MATERIALS IN FOR A SHORT DISTANCE.

TERRAIN:
 SOME SITES WILL NOT BE ON A FLAT SURFACE. TOPOGRAPHY, TERRAIN AND DIGGING CONDITIONS ARE VARIABLE.

- WORKMANSHIP & MATERIALS TO BE IN ACCORDANCE WITH AS4100 & OTHER RELEVANT AUSTRALIAN STANDARDS.
- THE PIPE STEEL TO BE GRADE 350, ALL OTHER STEEL INCLUDING FLATS & PLATE TO BE AT LEAST GRADE 250.
- WELDING & PREPARATION TO BE IN ACCORDANCE WITH AS1554.1 CATEGORY SP GRADE E48XX & AS4100.
- ALL WELDING TO BE 6mm CONTINUOUS FILLET WELD.
- ALL WELDS TO BE WELL CLEANED & PAINTED IN ACCORDANCE WITH AS2312 CLAUSE 10.5.
- ALL POSTS TO BE SET VERTICALLY & ACCURATELY ALIGNED IN CONCRETE GRADE N25.
- ALL GALVANISING TO BE IN ACCORDANCE WITH AS/NZS 4680.
- DIMENSIONS ARE IN MILLIMETRES UNLESS STATED OTHERWISE.

WIRE STRAND FENCE ATTACHMENT TO STANDARD FENCE PANEL:
 WHEN ATTACHING WIRE OR BRAIDED CABLE FENCING DIRECTLY TO GATE OR A GATE AND ONE STANDARD FENCE PANEL, A STAY IS REQUIRED. (SEE GCCC DRAWING 05-603). FOR TWO OR MORE STANDARD FENCE PANELS NO STAY IS REQUIRED.

END POST SPECIFICATIONS:
 END POSTS FOR CONTINUOUS RAIL FENCING SHOULD BE 114.3mm OD, BUTT WELDED WITH 750mm FOOTING.
 STRAINING POSTS FOR WIRE FENCE JOINING A CONTINUOUS RAIL FENCE SHOULD BE 114.3mm OD, BUTT WELDED WITH 750mm FOOTING.

Gold Coast City Council
 GOLD COAST CITY COUNCIL
 PO BOX 5042
 GOLD COAST MC 9729

THIS DRAWING IS NOT TO BE AMENDED WITHOUT REFERENCE TO STANDARDS COMMITTEE				CONTROLLED DOCUMENT	DO NOT SCALE TAKE FIGURED DIMENSIONS ONLY
				DRAFTING BY TECHNICAL SERVICES BRANCH	
				PASSED - COORDINATOR OPEN SPACE ASSETS	
				SIGNED: CAMERON TAYLOR DATE: 6/12/12	
				APPROVED - MANAGER PARKS & RECREATIONAL SERVICES	
				SIGNED: RON JACOBS DATE: 6/12/12	
No.	AMENDMENT	APPROVED	DATE	ISSUED	

STANDARD DRAWING	MICROFILMED
STANDARD FENCE PANEL (TWO RAIL)	STANDARD DRAWING No. 13-05-606
	ISSUE 2013 EDITION