

ASSEMBLY NOTES:

1. ALL FASTENERS TO BE INCLUDED IN SUPPLY OF ASSEMBLY UNLESS OTHERWISE INDICATED.
2. ALL SURFACES TO BE FREE FROM MARKS AND SCRATCHES.
3. USE A NICKEL BASED ANTI-SEIZURE LUBRICANT BETWEEN STAINLESS FIXINGS AND TAPPED STAINLESS STEEL UNLESS STATED.
4. PRE DRILL WOODEN SLATS PRIOR TO SCREWING TO AVOID SPLITTING

GENERAL NOTES:

1. ALL DIMENSIONS IN MILLIMETRES UNLESS OTHERWISE SHOWN.
2. TOLERANCES:
- LINEAR ARE $\pm 1.0\text{mm}$ UNLESS MARKED WITH $\times \pm 0.5\text{mm}$
- ANGULAR ARE $\pm 0.5^\circ$ UNLESS SPECIFIED OTHERWISE.
- HOLES AND RADII $\pm 0.5\text{mm}$ UNLESS SPECIFIED OTHERWISE.
3. NO DEVIATION FROM DRAWING WILL BE ACCEPTED WITHOUT PRIOR WRITTEN APPROVAL.
4. DO NOT SCALE FROM DRAWINGS. USE DIMENSIONS PROVIDED IF THIS IS INSUFFICIENT OR AMBIGUOUS CONTACT GOLD COAST CITY COUNCIL FOR CLARIFICATION.

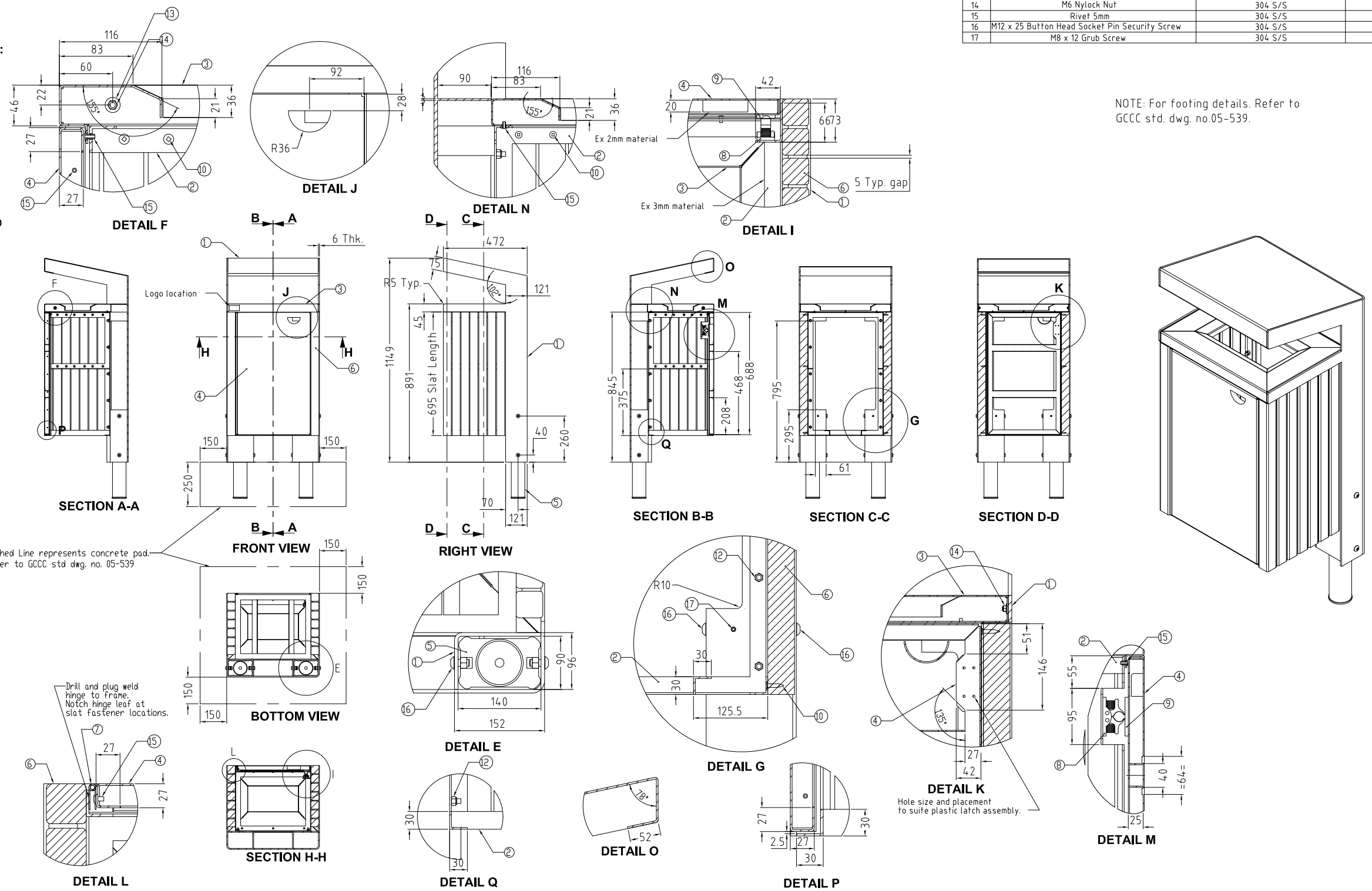
HOT DIP GALVANISED STEEL FABRICATION NOTES:

1. ALL SPLATTER AND SLAG TO BE REMOVED.
2. ALL EDGES TO BE DEBURRED AND FREE OF SHARP EDGES AND PROTRUSIONS.
3. WELDING AND PREPARATION TO BE IN ACCORDANCE WITH AS1554.1 CATEGORY SP GRADE E48XX AND AS4100.
4. ALL WELDS TO BE 6mm CONTINUOUS FILLET WELD.
5. ALL GALVANISED HOLLOW SECTIONS TO HAVE ADEQUATE, IDEALLY HIDDEN VENTILATION HOLES.
6. ALL HOLES TO BE RE-DRILLED AFTER GALVANISING.
7. ALL TAPPED HOLES TO BE RE-TAPPED AFTER GALVANISING.
8. ALL STANDARD SECTIONS TO BE DOCKED AT 90° UNLESS STATED OTHERWISE.
9. GALVANISE IN ACCORDANCE WITH AS/NZS 4680. MINIMUM THICKNESS MUST BE NOT LESS THAN 500 g/m².
10. CERTIFICATES OF CONFORMITY MUST ACCOMPANY ANY MATERIALS USED IN THE FABRICATION PROCESS.

NOTE:- THIS DRAWING HAS BEEN SOURCED FROM HUBB STREET EQUIPMENT. THIS DRAWING IS NOT DRAWN TO GCCC STANDARD T.P.R GUIDELINES.

PARTS LIST				
NO.	TITLE	MATERIAL	DRAWING #	QTY
1	Back	Mild Steel Hot Dipped Galvanised		1
2	Internal Frame	Mild Steel Hot Dipped Galvanised		1
3	Chute	Mild Steel Hot Dipped Galvanised		1
4	Door	Mild Steel Hot Dipped Galvanised		1
5	Spigot	Mild Steel Hot Dipped Galvanised	05-533	2
6	Urban Slat	Spotted Gum	05-530	14
7	Windeyer 5015G18 Continuous Hinge	Galvanised Steel		2
8	Plastic Latch - Female	Nylon		1
9	Plastic Latch - Male	Nylon		1
10	14 gauge x 32mm Csk Square Drive Woodscrew	304 S/S		42
11	M8 x 25 Csk Torx Pin Security Screw	304 S/S		10
12	M8 Nylock Nut	304 S/S		10
13	M6 Washer	304 S/S		2
14	M6 Nylock Nut	304 S/S		2
15	Rivet 5mm	304 S/S		13
16	M12 x 25 Button Head Socket Pin Security Screw	304 S/S		8
17	M8 x 12 Grub Screw	304 S/S		2

NOTE: For footing details. Refer to GCCC std. dwg. no.05-539.



NOTE: SLAT ATTACHMENT Use a jig or spacers to allow correct and even spacing of the slats. Position slats and pilot (Ø3.5mm) hole before securing with fasteners. Always predrill Timber Slats before fastening. Mount slats centre down.

Dashed Line represents concrete pad. Refer to GCCC std. dwg. no. 05-539

Drill and plug weld hinge to frame. Notch hinge leaf at slat fastener locations.



THIS DRAWING IS NOT TO BE AMENDED WITHOUT REFERENCE TO STANDARDS COMMITTEE				CONTROLLED DOCUMENT
No.	AMENDMENT	APPROVED	DATE	ISSUED

DO NOT SCALE
TAKE FIGURED DIMENSIONS ONLY

DRAFTING BY
TECHNICAL SERVICES BRANCH

PASSED - COORDINATOR OPEN SPACE ASSETS
SIGNED: CAMERON TAYLOR DATE: 6/12/12

APPROVED - MANAGER PARKS & RECREATIONAL SERVICES
SIGNED: RON JACOBS DATE: 6/12/12

STANDARD DRAWING

URBAN SUITE - 80L BIN

THIS DRAWING HAS BEEN SOURCED FROM HUBB STREET EQUIPMENT DRAWING NUMBERS 7432.901 TO 7432.938

MICROFILMED

STANDARD DRAWING No.
13-05-509

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