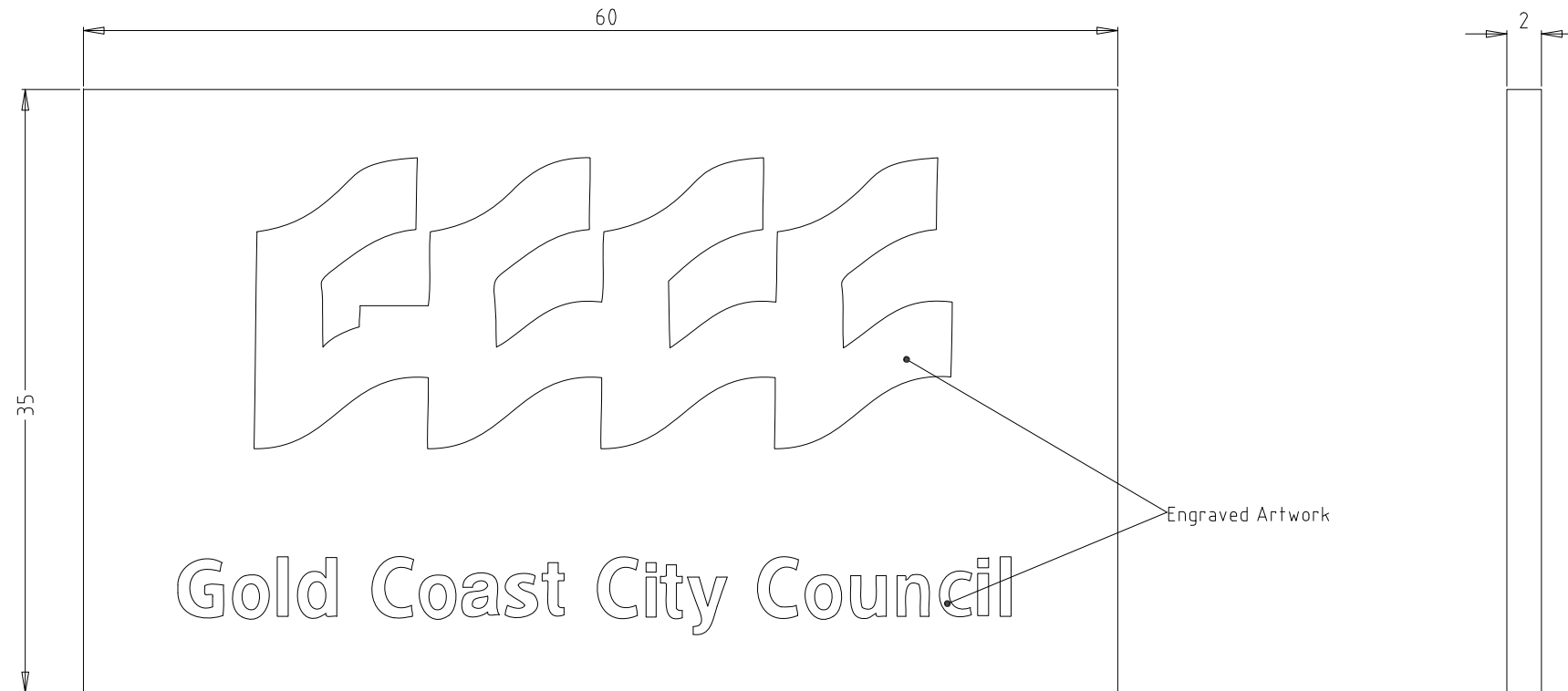


- GENERAL NOTES:**
1. ALL DIMENSIONS IN MILLIMETRES UNLESS OTHERWISE SHOWN.
 2. TOLERANCES:
- LINEAR ARE $\pm 1.0\text{mm}$ UNLESS MARKED WITH $\pm 0.5\text{mm}$
- ANGULAR ARE $\pm 0.5^\circ$ UNLESS SPECIFIED OTHERWISE.
- HOLES AND RADII $\pm 0.5\text{mm}$ UNLESS SPECIFIED OTHERWISE.
 3. NO DEVIATION FROM DRAWING WILL BE ACCEPTED WITHOUT PRIOR WRITTEN APPROVAL.
 4. DO NOT SCALE FROM DRAWINGS. USE DIMENSIONS PROVIDED IF THIS IS INSUFFICIENT OR AMBIGUOUS CONTACT GOLD COAST CITY COUNCIL FOR CLARIFICATION.

- HOT DIP GALVANISED STEEL FABRICATION NOTES:**
1. ALL SPLATTER AND SLAG TO BE REMOVED.
 2. ALL EDGES TO BE DEBURRED AND FREE OF SHARP EDGES AND PROTRUSIONS.
 3. WELDING AND PREPARATION TO BE IN ACCORDANCE WITH AS1554.1 CATEGORY SP GRADE E48XX AND AS4100.
 4. ALL WELDS TO BE 6mm CONTINUOUS FILLET WELD.
 5. ALL GALVANISED HOLLOW SECTIONS TO HAVE ADEQUATE, IDEALLY HIDDEN VENTILATION HOLES.
 6. ALL HOLES TO BE RE-DRILLED AFTER GALVANISING.
 7. ALL TAPPED HOLES TO BE RE-TAPPED AFTER GALVANISING.
 8. ALL STANDARD SECTIONS TO BE DOCKED AT 90° UNLESS STATED OTHERWISE.
 9. GALVANISE IN ACCORDANCE WITH AS/NZS 4680. MINIMUM THICKNESS MUST BE NOT LESS THAN 500 g/m².
 10. CERTIFICATES OF CONFORMITY MUST ACCOMPANY ANY MATERIALS USED IN THE FABRICATION PROCESS.



ARTWORK TO BE ENGRAVED 0.5mm INTO 2mm STAINLESS STEEL

NOTE:-
THIS DRAWING HAS BEEN SOURCED FROM HUBB STREET EQUIPMENT. THIS DRAWING IS NOT DRAWN TO GCCC STANDARD T.P.R GUIDELINES.

Gold Coast City Council
GOLD COAST CITY COUNCIL
PO BOX 5042
GOLD COAST MC 9729

THIS DRAWING IS NOT TO BE AMENDED WITHOUT REFERENCE TO STANDARDS COMMITTEE				CONTROLLED DOCUMENT	DO NOT SCALE TAKE FIGURED DIMENSIONS ONLY	STANDARD DRAWING	MICROFILMED
					DRAFTING BY TECHNICAL SERVICES BRANCH	APPROVED LOGO PLATE	STANDARD DRAWING No. 13-05-538
					PASSED - COORDINATOR OPEN SPACE ASSETS SIGNED: CAMERON TAYLOR DATE: 6/12/12		ISSUE 2013 EDITION
					APPROVED - MANAGER PARKS & RECREATIONAL SERVICES SIGNED: RON JACOBS DATE: 6/12/12		THIS DRAWING HAS BEEN SOURCED FROM HUBB STREET EQUIPMENT DRAWING NUMBERS 7432.901 TO 7432.938
No.	AMENDMENT	APPROVED	DATE	ISSUED			